



Registered ISO 9001:2008

T E C H N I C A L D A T A

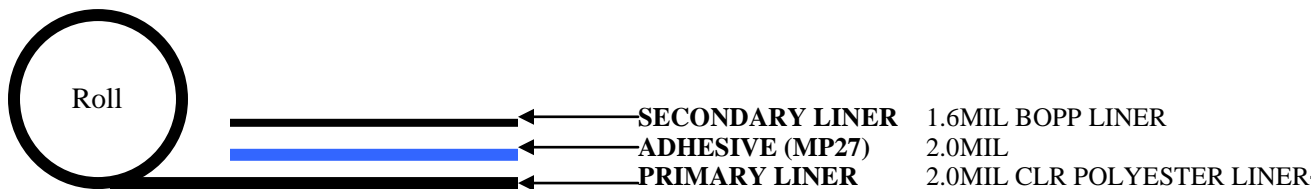
DLF-2227Z-2PT (Part # 2384sl)

UNSUPPORTED LOW-FOGGING ACRYLIC LAMINATING ADHESIVE

DESCRIPTION

DLF-2227Z-2PT is a high performance, 2.0 mil unsupported acrylic free-film designed for laminating to a variety of substrates which demand a low-fogging permanent adhesive. DLF-2227Z-2PT is coated with our MP27 adhesive which has very good resistance to heat, humidity, solvents and mild plasticizers and has been tested to and passed requirements for several automotive standards. As with all high performance applications it is imperative that each application be thoroughly evaluated prior to use.

TAPE CONSTRUCTION



TYPICAL ADHESIVE PERFORMANCE DATA

PEEL ADHESION (PSTC-101 w/ 2mil PET support film)

Substrate: PP	15 MIN APPLIED (oz./in.)	50-70
	24 HR APPLIED (oz./in.)	70-95
Substrate: SS	15 MIN APPLIED (oz./in.)	60-90
	24 HR APPLIED (oz./in.)	70-120

SHEAR ADHESION (PSTC-107 w/ 2mil PET support film)

1" X 1", 1,000 GRAMS, 72 DEGREES F (Hours) 24+

MINIMUM APPLICATION TEMPERATURE 50 DEGREES F

NO LOAD APPLIED, SERVICE TEMPERATURE RANGE

-35 TO 250 DEGREES F CONTINUOUS
-35 TO 325 DEGREES F SHORT TERM

NOTE: Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

DATE: 11/30/10 igc

The information contained herein is to the best of our knowledge and belief, accurate. However, since the conditions of handling and of use are beyond our control, we make no guarantee of results and assume no liability for damages incurred by following these suggestions. Nothing contained herein is to be construed as a recommendation for use in violation of any patents or of applicable laws or regulations.

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