



Registered ISO 9001:2000

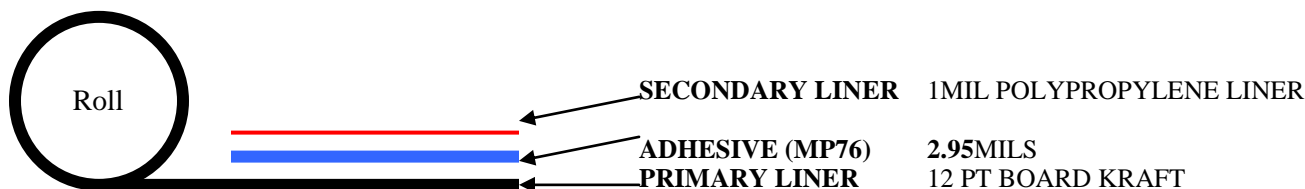
**T E C H N I C A L      D A T A**

**DLF-3276Z-12PT/PP (Part # 2294sl)**  
**DOUBLE-LINER UNSUPPORTED LAMINATING ADHESIVE**  
**Zone-coated**

**DESCRIPTION**

DLF-3276Z-12PT/PP is a high performance 3 mil unsupported acrylic double-liner transfer-adhesive designed for fabricating applications where high adhesion and high temperature shear are required. DLF-3276Z exhibits excellent performance on high temperature, wrap-around foam applications on both high and low surface energy plastics. DLF-3276Z has very good resistance to heat, humidity, UV light and mild plasticizers. As with all high performance applications, it is imperative that each application be thoroughly evaluated prior to use.

**TAPE CONSTRUCTION**



**TYPICAL ADHESIVE PERFORMANCE DATA**

<b>PEEL ADHESION (PSTC-101)</b>	<b>LINER SIDE</b>
15 MINUTE APPLIED (oz./in.)	70-80
24 HOUR APPLIED (oz./in.)	85-95
<b>SHEAR ADHESION (PSTC-107)</b>	
1" X 1", 1,000 GRAMS, 72 DEGREES F (Hours)	24+
<b>MINIMUM APPLICATION TEMPERATURE</b>	50 DEGREES F
<b>NO LOAD APPLIED, SERVICE TEMPERATURE RANGE</b>	
	-65 TO 275 DEGREES F CONTINUOUS
	-65 TO 350 DEGREES F SHORT TERM

**NOTE:** Performance data indicates average production values from stainless steel and should not be used for minimum specification values. It is required that the converter determines suitability of tape prior to use.

**DATE:** 11/8/05 jcm

The information contained herein is to the best of our knowledge and belief, accurate. However, since the conditions of handling and of use are beyond our control, we make no guarantee of results and assume no liability for damages incurred by following these suggestions. Nothing contained herein is to be construed as a recommendation for use in violation of any patents or of applicable laws or regulations.

DLF-3276Z-12PT/PP INDUSTRIAL